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DIGITAL EQUIPMENT CORPORATION																																												
MAYNARD, MASSACHUSETTS																																												
ENGINEERING SPECIFICATION				DATE 4/23/68																																								
TITLE MODIFICATION PROCEDURE FOR TELETYPE MODEL 33ASR-TU OR TBP																																												
REVISIONS																																												
REV	DESCRIPTION	CHG NO	ORIG	DATE	APPD BY	DATE																																						
	<p>The 33TBP and 33TU must be modified in the following manner:</p> <ol style="list-style-type: none"> 1. Remove the WRU pawl from the function casting. It is the second pawl from the right of the casting. Ref: Vol. II - Sec: 574-122-700 page 6 2. Remove the blue lead from the 750Ω resistor post and reconnect it to the 1450Ω resistor post. Ref: Vol. I - Sec: 574-100-102 page 14 3. On the call control unit terminal strip the following wires are transferred: <table border="1" style="margin-left: 20px; border-collapse: collapse;"> <thead> <tr> <th style="text-decoration: underline;">Color of wire</th> <th style="text-decoration: underline;">Remove From</th> <th style="text-decoration: underline;">Connect To</th> </tr> </thead> <tbody> <tr> <td>Brown/White</td> <td>Term.3</td> <td>Term.5</td> </tr> <tr> <td>Blue/White</td> <td>Term.4</td> <td>Term.5</td> </tr> <tr> <td>Purple</td> <td>Term.8</td> <td>Term.9</td> </tr> </tbody> </table> Ref: Vol. I - Sec: 574-100-102 page 14 (fig.12) 4. The leads of DEC cable #5288-2 which have red crimp lugs are connected to the call box terminal strip as follows: <table border="1" style="margin-left: 20px; border-collapse: collapse;"> <thead> <tr> <th style="text-decoration: underline;">Color of Wire</th> <th style="text-decoration: underline;">Term. No.</th> </tr> </thead> <tbody> <tr> <td>Grey/White</td> <td>3</td> </tr> <tr> <td>Red</td> <td>4</td> </tr> <tr> <td>Yellow/White</td> <td>6</td> </tr> <tr> <td>Black</td> <td>7</td> </tr> </tbody> </table> 5. Mount the 4195 reader control card on the left side of the call control unit. A bracket is provided for mounting and is located to the right of arrow pointing to "plate" near the on-off switch. Connect the wires on one end of reader control card to locations as follows: <table border="1" style="margin-left: 20px; border-collapse: collapse;"> <thead> <tr> <th style="text-decoration: underline;">Color of Wire</th> <th style="text-decoration: underline;">Length of Wire</th> <th style="text-decoration: underline;">Origin</th> <th style="text-decoration: underline;">Connect To</th> </tr> </thead> <tbody> <tr> <td>Yellow/White</td> <td>6" approx.</td> <td>To sole-noid</td> <td>L2 of on-off switch</td> </tr> <tr> <td>Yellow/White</td> <td>6" approx.</td> <td>To reader switch</td> <td>L1 of on-off switch</td> </tr> <tr> <td>Yellow/White</td> <td>2' approx.</td> <td>---</td> <td>Plug #4 of call control unit (3rd hole from</td> </tr> </tbody> </table> 						Color of wire	Remove From	Connect To	Brown/White	Term.3	Term.5	Blue/White	Term.4	Term.5	Purple	Term.8	Term.9	Color of Wire	Term. No.	Grey/White	3	Red	4	Yellow/White	6	Black	7	Color of Wire	Length of Wire	Origin	Connect To	Yellow/White	6" approx.	To sole-noid	L2 of on-off switch	Yellow/White	6" approx.	To reader switch	L1 of on-off switch	Yellow/White	2' approx.	---	Plug #4 of call control unit (3rd hole from
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ENG <i>AC</i>	APPD	SIZE A	CODE SP	NUMBER LT33-0-5	REV
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ENGINEERING SPECIFICATION		CONTINUATION SHEET
TITLE MODIFICATION PROCEDURE FOR TELETYPE MODEL 33ASR-TU OR TBP		
Brown	---	Plug #4 of call control unit (3rd hole from right)
		Ref: Sec: 574-100-102 page 14 (fig.12)
6. Connect two SP4B4 thyrectors to the on-off switch as follows:		
a. One thyrector from position 2 to position 1 of the on-off switch.		
b. The other thyrector from position 2 to position L2 of the on-off switch.		

SIZE A	CODE SP	NUMBER LT33-0-5	REV
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DIGITAL EQUIPMENT CORPORATION
MAYNARD, MASSACHUSETTS

ENGINEERING SPECIFICATION

DATE 4/23/68

TITLE ALIGNMENT/TEST PROCEDURE FOR TELETYPE MODEL 33ASR-TY OR TU OR TBP

REVISIONS

REV	DESCRIPTION	CHG NO	ORIG	DATE	APPD BY	DATE

TELETYPE ALIGNMENT PROCEDURE:

- A. Carefully check for damaged or obviously misaligned components.
Note: In the following sections, power is off unless noted.
- B. Main Shaft
 - 1. Clearance between slotted bronze bearing and collar .005
015
- C. Distributor Clutch
 - 1. Endplay between left bearing and clutch gear assembly .002
.008
 - 2. Clearance between brush holder and disc at closest point .025
025
 - 3. Clearance between shoe lever and stop lug with clutch disengaged and keyboard universal lever in down position .015 min.
 - 4. Increase in clearance recorded in step #3 after clutch has been engaged .050
.080
 - 5. Disengage clutch and depress any non-function key. Clearance between clutch shoe lever and trip lever with upper edge of clutch lever in line with upper edge of trip lever .015
.035
 - 6. Power on and keyboard universal lever in latched position. Clearance of clutch shoe lever beyond rear most surface of trip lever .000
.015
- D. Selector Clutch
 - 1. Disengage clutch. Endplay between clutch and side plate .002
.008

ENG <i>[Signature]</i>	APPD	SIZE A	CODE SP	NUMBER LT33-0-6	REV
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DEC FORM NO. DRA 107

SHEET 1 OF 4

ENGINEERING SPECIFICATION

CONTINUATION SHEET

TITLE ALIGNMENT/TEST PROCEDURE FOR TELETYPE MODEL 33ASR-TY OR TU OR TBP

- 2. Disengage clutch. Trip lever shall engage shoe lever by approximately the full thickness of shoe lever.
- 3. Disengage clutch lift trip lever to trip clutch, permit trip lever to rest on shoe lever. Edge of shoe lever shall sit in center of slot in trip lever
- E. Codebar Clutch .002
 - 1. Disengage clutch. Endplay at maximum .008
.002
 - 2. Endplay in latchlevers .012
 - 3. Typing unit in stop condition. Trip lever shall engage shoe lever by approximately the full thickness of shoe lever
 - 4. Disengage clutch lift trip lever to trip clutch, permit trip lever to rest on shoe lever. Edge of shoe lever shall sit in slot in trip lever.
- F. Function Clutch .002
 - 1. Disengage clutch. Endplay between clutch and collar at maximum .008
 - 2. Typing unit in stop condition. Trip lever shall engage shoe lever by approximately the full thickness of shoe lever.
 - 3. Disengage clutch. Lift trip lever to trip clutch, permit trip lever to rest on shoe lever. Edge of shoe lever shall sit in center of slot in trip lever.
- G. Rear Rail
 - 1. Power on. Perform carriage return. Power off. Release codebar clutch. Rotate main shaft until codebars are fully raised. Observe small portion of #1 codebar slide below right guide plate. Move carriage to right margin. Protruding portion of codebar must remain constant throughout carriage traverse.
- H. Drive Bail
 - 1. Power on. Perform carriage return. Power off. Release codebar clutch. Rotate main shaft until carriage drive bail reaches its rearmost position.

	SIZE A	CODE SP	NUMBER LT33-0-6	REV
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DEC FORM NO. DRA 108

SHEET 2 OF 4

ENGINEERING SPECIFICATION

CONTINUATION SHEET

TITLE ALIGNMENT/TEST PROCEDURE FOR TELETYPE MODEL 33ASR-TY OR TU OR TBP

Clearance between print hammer bail and print hammer trip lever .015
.030
 This clearance must remain constant as carriage is manually moved to right margin.

I. Print Suppression Latch

1. Place carriage approximately 1/2 inch from left margin. Set (--3-5-78) code in selector. Rotate main shaft until drive bail reaches rearmost position. Take up print suppression latchlever play to the right. Clearance between print suppression latch and print hammer bail .015
.030

J. Reader

1. Control lever in free position. Alternately hold and release armature to cycle sprocket and sensing pins through several positions. At each position:
 a. The sprocket pin shall be in line with sensing pins within .002 max.
 b. Sprocket backlash shall not exceed .001 max.

2. Control Lever In Free Position.
 a. Armature in attached position. Clearance between top surface of top plate to tip of each sensing pin in fully extended positions
 b. Armature in unattracted position. Clearance between tip of each sensing pin below top surface of top plate .015 max.

3. Tape lid closed. Tape lid latch must be centrally located in cut out of tape lid. Clearance between top plate and latch spring .005
.030

4. Armature in unattracted position.
 a. Clearance between feed pawl and ratchet with fine teeth between feed pawl and detent lever .001
.008
 b. Clearance between blocking pawl and ratchet tooth .001
.010

K. Tape Punch

1. Check to insure punch driver arm assembly

SIZE	CODE	NUMBER	REV
A	SP	LT33-0-6	

ENGINEERING SPECIFICATION

CONTINUATION SHEET

TITLE ALIGNMENT/TEST PROCEDURE FOR TELETYPE MODEL 33ASR-TY OR TU OR TBP

is securely fastened to main rocker shaft.

2. Power on. Manually rotate main shaft until function rocker shaft and stripper bail are in most forward positions. Take up rear roller play toward rear and tape nudger play in clockwise direction. Clearance between rear roller and highest point on tape nudger .070
.090

3. Set all marking code in selector. Manually rotate main shaft until function rocker shaft and stripper bail are in rearmost position. There must be some clearance between rightmost sensing lever and its associated pawl.
 a. Clearance between left most sensing lever and its associated pawl .005
.020
 b. Take up all play in stripper bail toward rear. Feed wheel in its fully detented position. Clearance between feed pawl and feed wheel ratchet tooth .001
.005

4. Position end of spring to lowest notch of arm with bushing. Perforate alternate R and hyphen codes in 8 inches of tape. Align #2 code hole of tape with first .072 hole on smooth side of guage TP156011. The four remaining .072 guage holes must be visible through corresponding #2 code holes in tape. The #2 code hole which corresponds with .86 guage hole must be entirely within the perimeter of that guage hole.

TEST PROCEDURE

Run the following tape using PDP8/S or PDP8/I processor:
 Combo Test - MAINDEC-08-D2TA

(A) If failures occur run the following diagnostic pertaining to the particular area, that failed in the Combo Test, repair, re-run combo.

Teleprinter Test	MAINDEC-08-D25A
Binary Loader	DEC-8-2-U-RIM
Punch Test	MAINDEC-08-D2QA
Keyboard Test	MAINDEC-08-D2RA
Reader Test	MAINDEC-08-D2PA

(B) Unit is ready for shipment when Combo Test #MAINDEC-08-D2A

SIZE	CODE	NUMBER	REV
A	SP	LT33-0-6	

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DIGITAL EQUIPMENT CORPORATION
MAYNARD, MASSACHUSETTS

ENGINEERING SPECIFICATION

DATE 4/23/68

TITLE ACCEPTANCE PROCEDURE FOR TELETYPE MODEL 33ASR-TU

REVISIONS

REV	DESCRIPTION	CHG NO	ORIG	DATE	APPD BY	DATE

SCOPE:

To define the criteria to accept a (ASR) model 33TU for shipment.

TEST HARDWARE:

PDP8

TEST SOFTWARE:

Engineering specifications	A-SP-LT33-0-3
Diagnostic program	MAINDEC-08-D2TA - Combo Test
	MAINDEC-08-D2PA - Reader Test
	MAINDEC-08-D2SA - Printer Test
	MAINDEC-08-D2QA - Punch Test
	MAINDEC-08-D2FA - Keyboard Test

PROCEDURE:

Run the diagnostic MAINDEC-08-D2TA. The unit is accepted for shipment to a customer when this diagnostic program has been run for one complete pass without error typeouts. Quality control inspection form to be filled out before shipment.

SHIPPING SOFTWARE:

Diagnostic program	MAINDEC-08-D2RA
	MAINDEC-08-D2QA
	MAINDEC-08-D2SA
	MAINDEC-08-D2TA
	MAINDEC-08-D2PA

Maintenance manual volume I and II
Parts manual

SHIPPING HARDWARE:

#5288-2 cable - 12 feet

ENG <i>[Signature]</i>	APPD	SIZE A	CODE SP	NUMBER LT33-0-8	REV
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DEC FORM NO.
DRA 107

SHEET 1 OF 1

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DIGITAL EQUIPMENT CORPORATION						
MAYNARD, MASSACHUSETTS						
ENGINEERING SPECIFICATION					DATE 5/3/68	
TITLE PACKING PROCEDURE FOR TELETYPE MODEL 33ASR-TY OR TU OR TBP						
REVISIONS						
REV	DESCRIPTION	CHG NO	ORIG	DATE	APPD BY	DATE
	<ol style="list-style-type: none"> 1. Put reader clip in holder; reader pins in upward position as originally received. 2. Use one tie wrap to hold carriage at left margin. 3. Mount printer unit to fiberboard platform with the eight (8) mounting screws and three (3) studs, originally provided. 4. Put chad box and reader power pack as well as copy holder in the box provided. 5. Fifty (50) cycle teletypes should have transformer (previously mounted) left in base stand. 6. The four (4) mounting screws that mount the printer to the base stand should be put in a bag along with the on/off knob and the platen knob and then tied to the base stand. 7. Teletype AC cable and 5288-2 cable should be placed on the plastic cover where paper roll normally goes and wrapped in kim pack. 8. Tape down printer cover, punch paper-roller, printer paper-roller and cables of item 7 above. Additional tape should be used to secure whole cover to base. 9. Make sure that there are three (3) thumbscrews that hold teletype cover on, and four (4) screws in the front of the machine, also a screw in reader cover and one (1) face-plate for each machine. 					

ENG	<i>[Signature]</i>	APPD	SIZE	CODE	NUMBER	REV
			A	SP	LT33-0-10	

DIGITAL EQUIPMENT CORPORATION
MAYNARD, MASSACHUSETTS

ENGINEERING SPECIFICATION

DATE 5/3/68

TITLE INSTALLATION PROCEDURE FOR TELETYPE MODEL 33ASR-TY OR WT OR TBP

REVISIONS

REV	DESCRIPTION	CHG NO	ORIG	DATE	APPD BY	DATE
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1. Remove all tape holding covers and cables.
2. Remove the whole cover and in the reader, remove clip which holds reader pins in an upward position before turning machine on.
3. Mount power supply for reader on basic stand and plug connector cable in.
4. Remove tie wrap being used to hold carriage at left hand margin.
5. Mount base to bottom of unit with screws provided.
6. Replace cover being sure that three (3) thumbscrews, four (4) ponhead screws and one (1) special screw (for reader) are correctly installed before attaching face plate and knobs.

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ENG <i>[Signature]</i>	APPD	SIZE A	CODE SP	NUMBER LT33-0-11	REV
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ENG <i>[Signature]</i>	APPD	SIZE A	CODE SP	NUMBER LT33-0-5	REV
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ENGINEERING SPECIFICATION		CONTINUATION SHEET
TITLE MODIFICATION PROCEDURE FOR TELETYPE MODEL 33ASR-TU OR TBP		
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Ref: Sec: 574-100-102 page 14 (fig.12)		
<ol style="list-style-type: none"> 6. Connect two SP4B4 thyrectors to the on-off switch as follows: <ol style="list-style-type: none"> a. One thyrector from position 2 to position 1 of the on-off switch. b. The other thyrector from position 2 to position L2 of the on-off switch. 		

SIZE A	CODE SP	NUMBER LT33-0-5	REV
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TITLE ALIGNMENT/TEST PROCEDURE FOR TELETYPE MODEL 33ASR-TY OR TU OR TBP						
REVISIONS						
REV	DESCRIPTION	CHG NO	ORIG	DATE	APPD BY	DATE
TELETYPE ALIGNMENT PROCEDURE:						
A. Carefully check for damaged or obviously misaligned components. Note: In the following sections, power is off unless noted.						
B. Main Shaft						
	1. Clearance between slotted bronze bearing and collar					.005 015
C. Distributor Clutch						
	1. Endplay between left bearing and clutch gear assembly					.002 .008
	2. Clearance between brush holder and disc at closest point					.025 025
	3. Clearance between shoe lever and stop lug with clutch disengaged and keyboard universal lever in down position					.015 min.
	4. Increase in clearance recorded in step #3 after clutch has been engaged					.050 .080
	5. Disengage clutch and depress any non-function key. Clearance between clutch shoe lever and trip lever with upper edge of clutch lever in line with upper edge of trip lever					.015 .035
	6. <u>Power on</u> and keyboard universal lever in latched position. Clearance of clutch shoe lever beyond rear most surface of trip lever					.000 .015
D. Selector Clutch						
	1. Disengage clutch. Endplay between clutch and side plate					.002 .008
ENG	APPD	SIZE A	CODE SP	NUMBER LT33-0-6	REV	

ENGINEERING SPECIFICATION				CONTINUATION SHEET		
TITLE ALIGNMENT/TEST PROCEDURE FOR TELETYPE MODEL 33ASR-TY OR TU OR TBP						
	2. Disengage clutch. Trip lever shall engage shoe lever by approximately the full thickness of shoe lever.					
	3. Disengage clutch lift trip lever to trip clutch, permit trip lever to rest on shoe lever. Edge of shoe lever shall sit in center of slot in trip lever					
E. Codebar Clutch						
	1. Disengage clutch. Endplay at maximum					.002 .008 .002
	2. Endplay in latchlevers					.012
	3. Typing unit in stop condition. Trip lever shall engage shoe lever by approximately the full thickness of shoe lever					
	4. Disengage clutch lift trip lever to trip clutch, permit trip lever to rest on shoe lever. Edge of shoe lever shall sit in slot in trip lever.					
F. Function Clutch						
	1. Disengage clutch. Endplay between clutch and collar at maximum					.002 .008
	2. Typing unit in stop condition. Trip lever shall engage shoe lever by approximately the full thickness of shoe lever.					
	3. Disengage clutch. Lift trip lever to trip clutch, permit trip lever to rest on shoe lever. Edge of shoe lever shall sit in center of slot in trip lever.					
G. Rear Rail						
	1. <u>Power on</u> . Perform carriage return. <u>Power off</u> . Release codebar clutch. Rotate main shaft until codebars are fully raised. Observe small portion of #1 codebar slide below right guide plate. Move carriage to right margin. Protruding portion of codebar must remain constant throughout carriage traverse.					
H. Drive Bail						
	1. <u>Power on</u> . Perform carriage return. <u>Power off</u> . Release codebar clutch. Rotate main shaft until carriage drive bail reaches its rearmost position.					
SIZE	CODE	NUMBER	REV			
A	SP	LT33-0-6				

ENGINEERING SPECIFICATION

CONTINUATION SHEET

TITLE ALIGNMENT/TEST PROCEDURE FOR TELETYPE MODEL 33ASR-TY OR TU OR TBP

Clearance between print hammer bail and print hammer trip lever .015
.030
 This clearance must remain constant as carriage is manually moved to right margin.

I. Print Suppression Latch

1. Place carriage approximately 1/2 inch from left margin. Set (--3-5-78) code in selector. Rotate main shaft until drive bail reaches rearmost position. Take up print suppression latchlever play to the right. Clearance between print suppression latch and print hammer bail .015
.030

J. Reader

1. Control lever in free position. Alternately hold and release armature to cycle sprocket and sensing pins through several positions. At each position:
 - a. The sprocket pin shall be in line with sensing pins within .002 max.
 - b. Sprocket backlash shall not exceed .001 max.
2. Control Lever In Free Position.
 - a. Armature in attached position. Clearance between top surface of top plate to tip of each sensing pin in fully extended positions
 - b. Armature in unattracted position. Clearance between tip of each sensing pin below top surface of top plate .015 max.
3. Tape lid closed. Tape lid latch must be centrally located in cut out of tape lid. Clearance between top plate and latch spring .005
.030
4. Armature in unattracted position.
 - a. Clearance between feed pawl and ratchet with fine teeth between feed pawl and detent lever .001
.008
 - b. Clearance between blocking pawl and ratchet tooth .001
.010

K. Tape Punch

1. Check to insure punch driver arm assembly

SIZE	CODE	NUMBER	REV
A	SP	LT33-0-6	

ENGINEERING SPECIFICATION

CONTINUATION SHEET

TITLE ALIGNMENT/TEST PROCEDURE FOR TELETYPE MODEL 33ASR-TY OR TU OR TBP

is securely fastened to main rocker shaft.

2. Power on. Manually rotate main shaft until function rocker shaft and stripper bail are in most forward positions. Take up rear roller play toward rear and tape nudger play in clockwise direction. Clearance between rear roller and highest point on tape nudger .070
.090
3. Set all marking code in selector. Manually rotate main shaft until function rocker shaft and stripper bail are in rearmost position. There must be some clearance between rightmost sensing lever and its associated pawl.
 - a. Clearance between left most sensing lever and its associated pawl .005
.020
 - b. Take up all play in stripper bail toward rear. Feed wheel in its fully detented position. Clearance between feed pawl and feed wheel ratchet tooth .001
.005
4. Position end of spring to lowest notch of arm with bushing. Perforate alternate R and hyphen codes in 8 inches of tape. Align #2 code hole of tape with first .072 hole on smooth side of guage TP156011. The four remaining .072 guage holes must be visible through corresponding #2 code holes in tape. The #2 code hole which corresponds with .86 guage hole must be entirely within the perimeter of that guage hole.

TEST PROCEDURE

Run the following tape using PDP8/S or PDP8/I processor:
 Combo Test - MAINDEC-08-D2TA

- (A) If failures occur run the following diagnostic pertaining to the particular area, that failed in the Combo Test, repair, re-run combo.

Teleprinter Test	MAINDEC-08-D25A
Binary Loader	DEC-8-2-U-RIM
Punch Test	MAINDEC-08-D2QA
Keyboard Test	MAINDEC-08-D2RA
Reader Test	MAINDEC-08-D2PA

- (B) Unit is ready for shipment when Combo Test #MAINDEC-08-D2A

SIZE	CODE	NUMBER	REV
A	SP	LT33-0-6	

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**DIGITAL EQUIPMENT CORPORATION
MAYNARD, MASSACHUSETTS**

ENGINEERING SPECIFICATION

DATE 4/23/68

TITLE ACCEPTANCE PROCEDURE FOR TELETYPE MODEL 33ASR-TU

REVISIONS

REV	DESCRIPTION	CHG NO	ORIG	DATE	APPD BY	DATE

SCOPE:

To define the criteria to accept a (ASR) model 33TU for shipment.

TEST HARDWARE:

PDP8

TEST SOFTWARE:

Engineering specifications	A-SP-LT33-0-3
Diagnostic program	MAINDEC-08-D2TA - Combo Test
	MAINDEC-08-D2PA - Reader Test
	MAINDEC-08-D2SA - Printer Test
	MAINDEC-08-D2QA - Punch Test
	MAINDEC-08-D2FA - Keyboard Test

PROCEDURE:

Run the diagnostic MAINDEC-08-D2TA. The unit is accepted for shipment to a customer when this diagnostic program has been run for one complete pass without error typeouts. Quality control inspection form to be filled out before shipment.

SHIPPING SOFTWARE:

Diagnostic program	MAINDEC-08-D2RA
	MAINDEC-08-D2QA
	MAINDEC-08-D2SA
	MAINDEC-08-D2TA
	MAINDEC-08-D2PA

Maintenance manual volume I and II
Parts manual

SHIPPING HARDWARE:

#5288-2 cable - 12 feet

ENG <i>A. E. [Signature]</i>	APPD	SIZE A	CODE SP	NUMBER LT33-0-8	REV
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DIGITAL EQUIPMENT CORPORATION MAYNARD, MASSACHUSETTS						
ENGINEERING SPECIFICATION					DATE 5/3/68	
TITLE PACKING PROCEDURE FOR TELETYPE MODEL 33ASR-TY OR TU OR TBP						
REVISIONS						
REV	DESCRIPTION	CHG NO	ORIG	DATE	APPD BY	DATE
	<ol style="list-style-type: none"> 1. Put reader clip in holder; reader pins in upward position as originally received. 2. Use one tie wrap to hold carriage at left margin. 3. Mount printer unit to fiberboard platform with the eight (8) mounting screws and three (3) studs, originally provided. 4. Put chad box and reader power pack as well as copy holder in the box provided. 5. Fifty (50) cycle teletypes should have transformer (previously mounted) left in base stand. 6. The four (4) mounting screws that mount the printer to the base stand should be put in a bag along with the on/off knob and the platen knob and then tied to the base stand. 7. Teletype AC cable and 5288-2 cable should be placed on the plastic cover where paper roll normally goes and wrapped in kim pack. 8. Tape down printer cover, punch paper-roller, printer paper-roller and cables of item 7 above. Additional tape should be used to secure whole cover to base. 9. Make sure that there are three (3) thumbscrews that hold teletype cover on, and four (4) screws in the front of the machine, also a screw in reader cover and one (1) face-plate for each machine. 					

ENG <i>[Signature]</i>	APPD	SIZE A	CODE SP	NUMBER LT33-0-10	REV
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DIGITAL EQUIPMENT CORPORATION
MAYNARD, MASSACHUSETTS

ENGINEERING SPECIFICATION

DATE 5/3/68

TITLE INSTALLATION PROCEDURE FOR TELETYPE MODEL 33ASR-TY OR WT OR WBP

REVISIONS

REV	DESCRIPTION	CHG NO	ORIG	DATE	APPD BY	DATE

1. Remove all tape holding covers and cables.
2. Remove the whole cover and in the reader, remove clip which holds reader pins in an upward position before turning machine on.
3. Mount power supply for reader on basic stand and plug connector cable in.
4. Remove tie wrap being used to hold carriage at left hand margin.
5. Mount base to bottom of unit with screws provided.
6. Replace cover being sure that three (3) thumbscrews, four (4) ponhead screws and one (1) special screw (for reader) are correctly installed before attaching face plate and knobs.

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ENG <i>[Signature]</i>	APPD	SIZE A	CODE SP	NUMBER LT33-0-11	REV
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DEC FORM NO.
DRA 107

SHEET 1 OF 1

